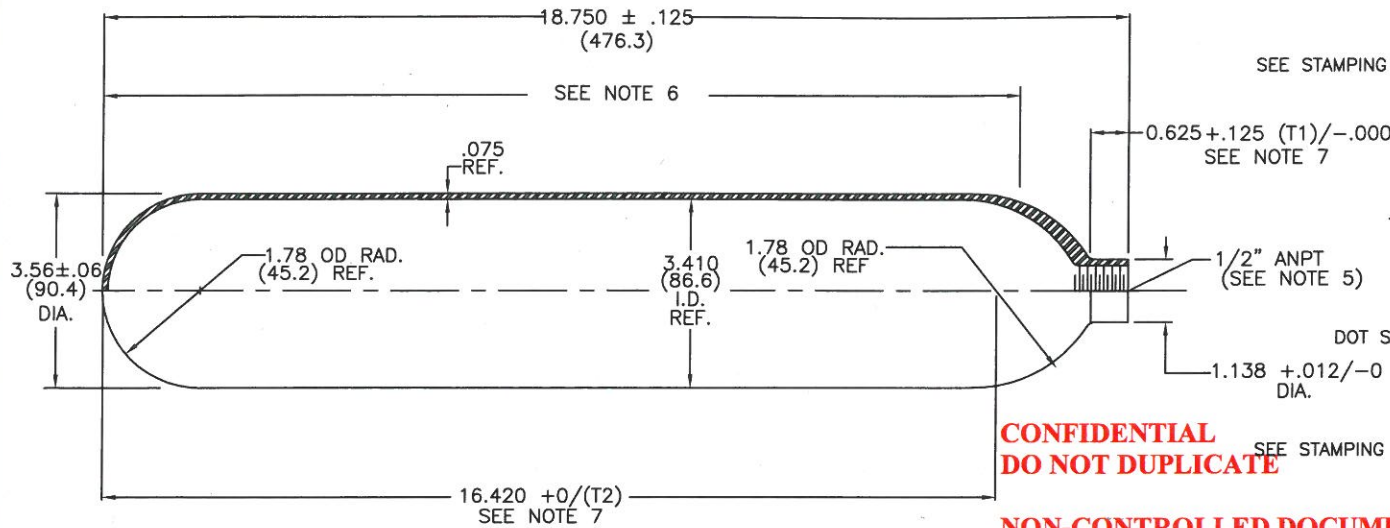
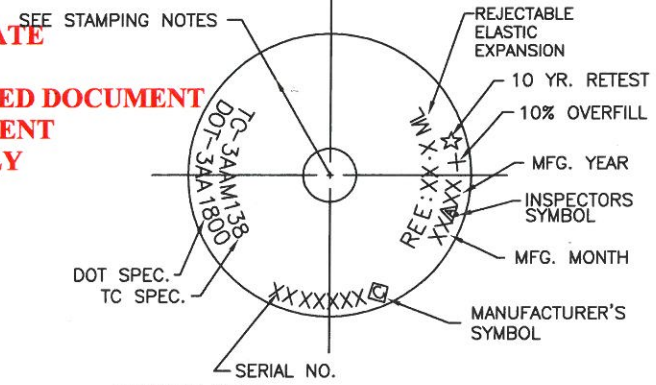
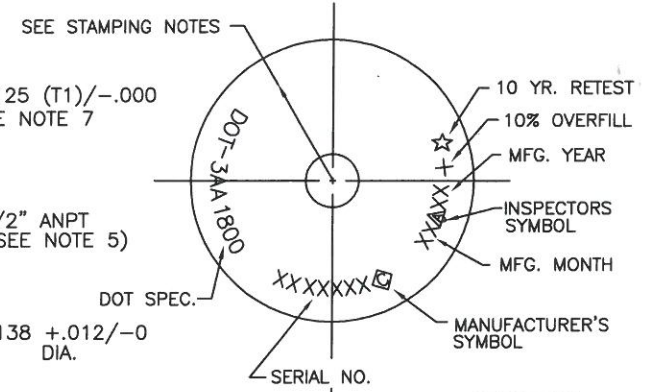


DOT/TC STAMPING LAYOUT:
NOT TO SCALE
CHARACTER HEIGHT:
3/16" ALL



**CONFIDENTIAL
DO NOT DUPLICATE**

**NON-CONTROLLED DOCUMENT
QA/PC DEPARTMENT
REFERENCE ONLY**

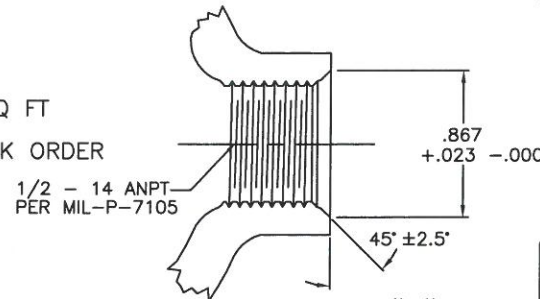


- STAMPING NOTE:
- CENTERLINE OF STENCILING TO BE 0.500" FROM THE CYLINDERS CENTERLINE.
 - SERIAL NUMBER PREFIX ST AND 1 SPACE BETWEEN ST AND NUMBER.

SPECIFICATION	DOT-3AA	TC-3AAM
WEIGHT	4.80 LBS NOM - 5.25 MAX	2.18 LBS NOM - 2.38 KG MAX
CAPACITY	152 CU IN NOM	2.49 L NOM
SERVICE PRESSURE	1,800 PSIG	138 BAR
TEST PRESSURE	3,000 PSIG	20.70 MPa

NOTES:

- MATERIAL: 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
VAPOR BLAST
ZINC PHOSPHATE PER TT-C-490
AND FOR A MIN OF 1000 MG PER SQ FT
- EXTERNAL FINISH: SHOTBLAST
PAINT FOR 3H HARDNESS AND PER WORK ORDER
- PACKAGING: PLUG INLET WITH 1/2" ANPT PLUG (5708)
- THREADS TO CONFORM TO MIL-P-7105
- THIS DIMENSION IS FROM THE APEX OF THE CYLINDER'S BOTTOM TO THE TANGENT POINT WHERE THE STRAIGHT SIDE WALL MEETS THE CYLINDER'S TOP DOME.
BRACKET DIMENSION REQUIREMENT, USE BRACKET GO/NOGO.
REFER TO ATTACHED SHEET FOR TW DIMENSION
- THIS SUM OF TOLERANCES T1 AND T2 MUST BE EQUAL TO OR LESS THAN .535 INCHES.



DETAIL "A"
(NOT TO SCALE)

DRWN.	D. HARRIS
CHKD.	<i>D.L.H.</i> 7/14/10
APPD.	<i>J.W.</i> 7/14/10
SCALE	NONE

14	REV. LOGO	DLH	7/14/10
REV	DESCRIPTION	BY	DATE
UNITS INCHES (mm)		HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA	
TOLERANCES (EXCEPT NOTED)		DECIMAL ± .01	TITLE
ANGULAR ± 1 DEG	DATE	DRAWING NUMBER	3240318-00

REF: AVOX P/N: 6084-20 REV. AU