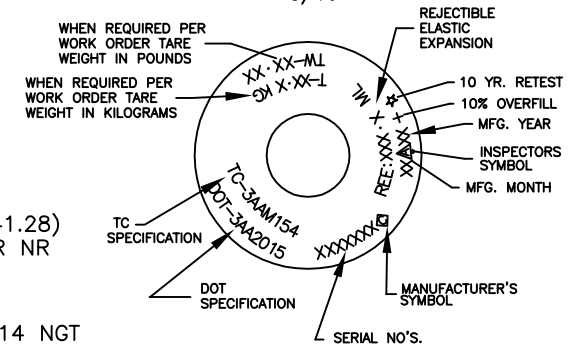
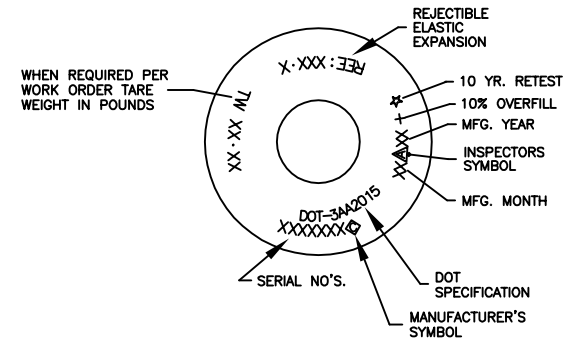


DOT/TC STAMPING LAYOUT  
(NOT TO SCALE)  
CHARACTER HEIGHT:  
5/16"



DOT STAMPING LAYOUT  
(NOT TO SCALE)  
CHARACTER HEIGHT:  
5/16"



SPECIFICATION	DOT3AA	TC3AAM
WEIGHT	62 LBS NOM	28.12 Kg NOM
VOLUME	1,379 CU IN NOM	22.60 L NOM
SERVICE PRESSURE	2,015 PSIG	154 BARS
TEST PRESSURE	3,360 PSIG	23.16

- MATERIAL: A519 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
- EXTERNAL FINISH: SHOTBLAST  
PAINT PER WORK ORDER
- PACKAGING: PLUG INLET WITH 3/4" NPT PLUG (5743)  
RUBBER BAND / PALLETIZE / STRETCH WRAP

NOTES:

1. NECKRING - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS CAP THREAD X 1 5/8 BORE X 1 7/8 HEIGH, UNEMBOSSED NECKRING PART NUMBER, (4004).
2. CAP - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS THREAD PART NUMBER, (820-0001F).
3. NORRIS PART NUMBER 3740743-50 IS AUTHORIZED AS A SUBSTITUTE FOR THIS DRAWING. HOWEVER 3740743-50 DIMENSIONS WITH A MINIMUM REPORTED WALL THICKNESS OF 0.144 (3.66) SHALL BE USED TO REPORT.

**CONFIDENTIAL**  
**DO NOT DUPLICATE**

**NON-CONTROLLED DOCUMENT**  
**QA/PC DEPARTMENT**  
**REFERENCE ONLY**

2	ADD NOTE 3	DLH	11/22/10
1	REV. LOGO	DLH	9/10/10
REV	DESCRIPTION	BY	DATE

DRWN. D. HARRIS	UNITS INCHES (mm)		HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA	
CHKD. <i>DLH</i> 11/29/10	TOLERANCES (EXCEPT NOTED)		TITLE 110 FT <sup>3</sup> BILLET PIERCED CYLINDER	
APPD. <i>DLH</i> 11/29/10	DECIMAL ± .01	DATE 11/9/09	DRAWING NUMBER 3740743-00	
SCALE NONE	ANGULAR ± 1 DEG			