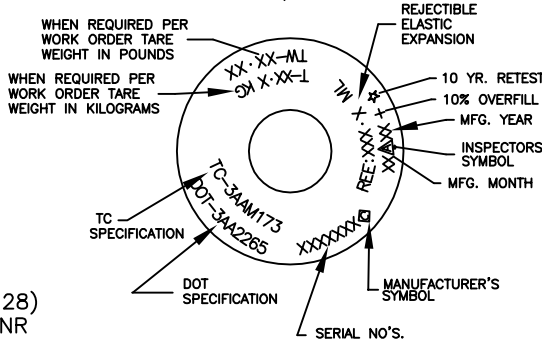


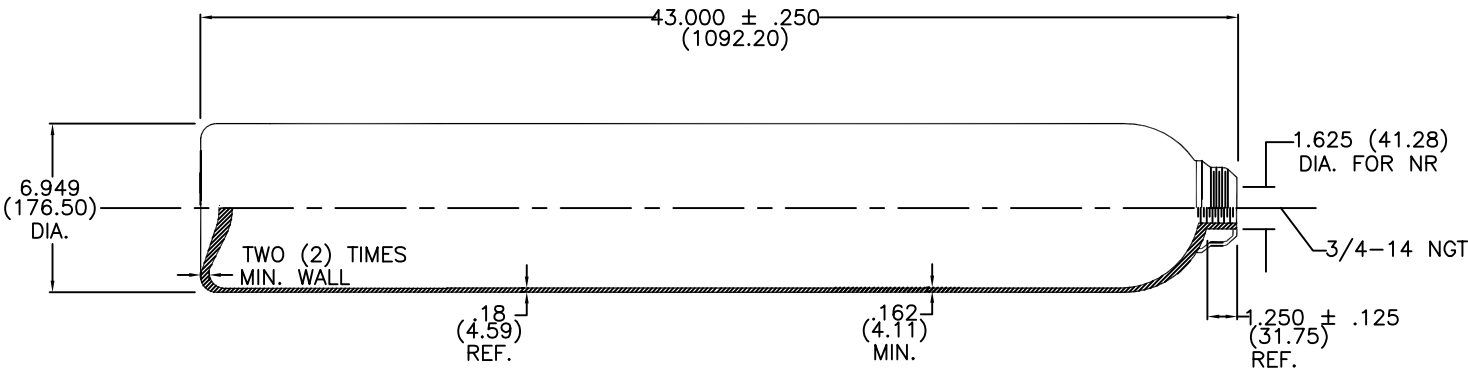
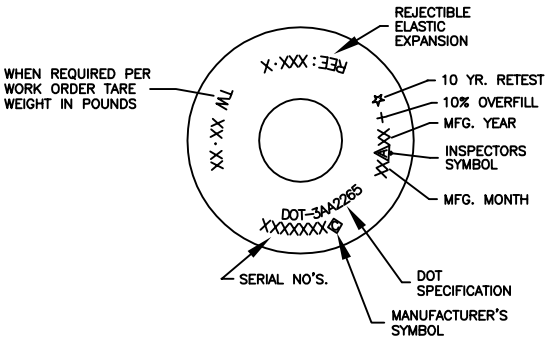
DOT/TC STAMPING LAYOUT

(NOT TO SCALE)
CHARACTER HEIGHT:
5/16"



DOT STAMPING LAYOUT

(NOT TO SCALE)
CHARACTER HEIGHT:
5/16"



SPECIFICATION	DOT3AA	TC3AAM
WEIGHT	62 LBS NOM	28.12 Kg NOM
VOLUME	1,379 CU IN NOM	22.60 L NOM
SERVICE PRESSURE	2,265 PSIG	173 BARS
TEST PRESSURE	3,775 PSIG	26.03 MPa

- MATERIAL: A519 4130
- INTERNAL CLEANING: ALKALINE-STEAM-NITROGEN PURGE
- EXTERNAL FINISH: SHOTBLAST
PAINT PER WORK ORDER
- PACKAGING: PLUG INLET WITH 3/4" NPT PLUG (5743)
RUBBER BAND / PALLETIZE / STRETCH WRAP

- NOTES:
1. NECKRING - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS CAP THREAD X 1 5/8 BORE X 1 7/8 HEIGH, UNEMBOSSED NECKRING PART NUMBER, (4004).
 2. CAP - IF SPECIFIED ON WORK ORDER, 3 1/8-11 NS THREAD PART NUMBER, (820-0001F).

CONFIDENTIAL
DO NOT DUPLICATE

NON-CONTROLLED DOCUMENT
QA/PC DEPARTMENT
REFERENCE ONLY

1	REV. LOGO	DLH	9/10/10
REV	DESCRIPTION	BY	DATE
UNITS INCHES (mm)		HUNTSVILLE FACILITY 521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA	
TOLERANCES (EXCEPT NOTED)		DECIMAL ± .01	TITLE
DRWN. D. HARRIS	APPD. <i>JW</i> 9/10/10	SCALE NONE	DRAWING NUMBER 3740743-50
DATE 11/9/09	DATE 9/10/10	DATE 11/9/09	DATE 11/9/09