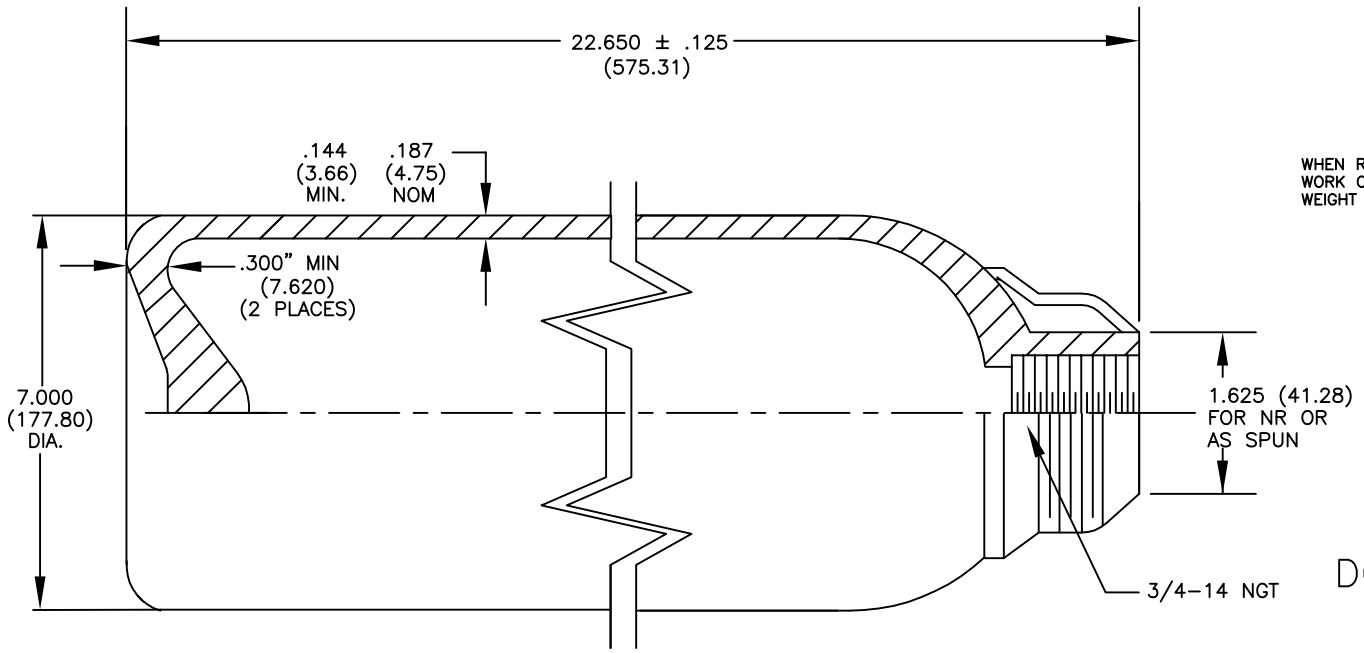
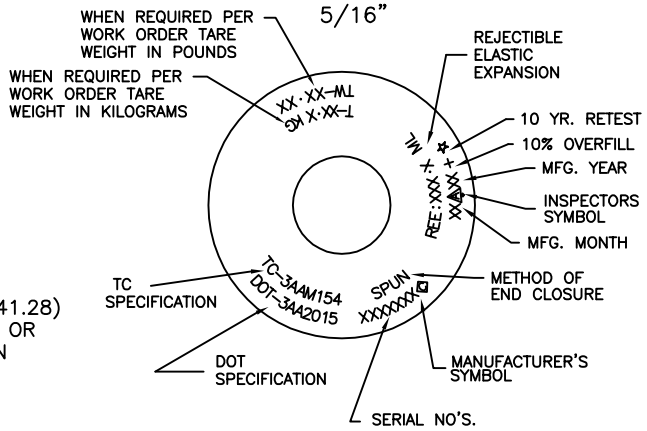


DOT/TC STAMPING LAYOUT

(NOT TO SCALE)

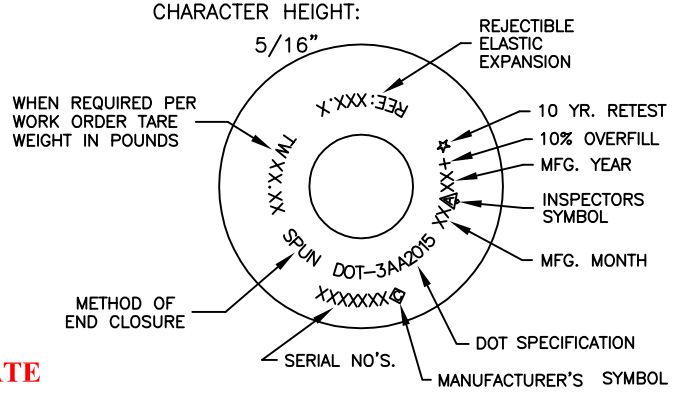
CHARACTER HEIGHT: 5/16"



DOT STAMPING LAYOUT

(NOT TO SCALE)

CHARACTER HEIGHT: 5/16"



SPECIFICATION	DOT–3AA	TC–3AAM
WEIGHT	32 LBS NOM	14.5 KG NOM
VOLUME	660 CU IN NOM	10.8 L NOM
SERVICE PRESSURE	2,015 PSIG	154 BAR
TEST PRESSURE	3,360 PSIG	23.16 MPA

- MATERIAL: A519 4130
- INTERNAL CLEANING: ALKALINE–STEAM–NITROGEN PURGE
- EXTERNAL FINISH: SHOTBLAST
  PAINT PER WORK ORDER
- PACKAGING: PLUG INLET WITH 3/4" NPT PLUG (5743)
  RUBBER BAND / PALLETIZE / STRETCH WRAP

CONFIDENTIAL
DO NOT DUPLICATE

NON-CONTROLLED DOCUMENT
QA/PC DEPARTMENT
REFERENCE ONLY

NOTES:
1. NECKRING – IF SPECIFIED ON WORK ORDER, 3 1/8–11 NS CAP THREAD X 1 5/8 BORE X 1 7/8 HEIGH, UNEMBOSSED NECKRING PART NUMBER, (4004).
2. CAP – IF SPECIFIED ON WORK ORDER, 3 1/8–11 NS THREAD PART NUMBER, (820–0001F).

REV	DESCRIPTION	BY	DATE
1	ADD TC FORMAT	DLH	1/6/11

DRWN. D. HARRIS
CHKD. DGH 1/6/11
APPD. JW 1/6/11
SCALE NONE

UNITS INCHES (mm)
TOLERANCES (EXCEPT NOTED)
DECIMAL ± .01
ANGULAR ± 1 DEG

NORRIS CYLINDER
A Trinity Company

HUNTSVILLE FACILITY
521 GREEN COVE ROAD HUNTSVILLE, AL 35803 USA

TITLE: 55 FT³ SPUN (BILLET TUBE) CYLINDER

DATE: 11/3/10

DRAWING NUMBER: 2740724–15